



Bilby 3D

MATERIAL DATA SAFETY SHEET

Issued in Australia by Bilby 3D Pty Ltd.

The attached Material Data Safety Sheet has been prepared by the manufacturer outside Australia.

In accordance with Australia WHS regulations the following Australian contact details apply

Section 1: AUSTRALIAN COMPANY DETAILS

In Australia the product is imported and distributed by:
Bilby 3D Pty Ltd

Mailing Address :

Kingsgrove Business Centre, 7/192 Kingsgrove Rd, Kingsgrove NSW 2208

Head Office Address :

Kingsgrove Business Centre, 7/192 Kingsgrove Rd, Kingsgrove NSW 2208

Contact Phone: 1800 847 333

Section 2: AUSTRALIAN EMERGENCY CONTACT

Emergency Contact

In the event of an emergency please contact:

Poisons Information Centre 24 hour Telephone Advice Line on 13 11 26

Section 3: AUSTRALIAN ISSUE DATA

Date of Issue : 1 March 2020



SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006
Version 1.0 Date 28.3.2019

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name/designation Photosensitive resin FHD 1500

1.2 Relevant identified uses of the substance or mixture and uses advised against relevant identified uses

Sector of uses

Light curing resin for FlashForge Hunter 3D Printer

1.3 Details of the supplier of the safety data sheet

Importer/Only Representative

FlashForge Corporation

No.518, Xianyuan Road, Jinhua

Zhejiang, China

E-mail: support@ff3dp.com

www.flashforge.com

1.4 Emergency telephone number

+86 0579-82273989 (only available during 8:00 A.M.-17:00 P.M. Beijing Time)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 [CLP]

Skin irritation (Category 2), H315

Eye irritation (Category 2), H319

Skin sensitisation (Category 1), H317

Aquatic chronic (Category 3), H412

2.2 Label elements

Hazard pictograms



GHS 07 GHS 09

Signal word

Warning

Harzard statements

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H412 Harmful to aquatic life with long lasting effects.

Precautionary statements

General

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

Prevention

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

Disposal

P501 Dispose of contents/container to industrial incineration plant.

SECTION 3: Composition/Information on ingredients

Hazardous Ingradients	CAS No.	% w/w	Classification
Methacrylate resin	—	30- 40 %	Skin Irrit. 2, H315 / Eye Irrit. 2, H319
Acrylic monomer	—	60- 70 %	Skin Irrit. 2, H315 / Eye Irrit. 2, H319
Photoinitiator	—	1- 5 %	Skin Sens. 1, H317 / Aquatic Chronic 4, H413

SECTION 4: First aid measures



Inhalation:	Remove patient from exposure and to fresh air. If breathing is irregular or stopped, administer artificial respiration.
Skin Contact:	Wash immediately with: water and soap.
Eye Contact:	Irrigate with eyewash solution or clean water, holding the eyelids apart, for at least 15 minutes, and consult an ophthalmologist.
Ingestion:	If swallowed, immediately drink plenty of water. Induce vomiting when the affected person is not unconscious.

Further Medical Treatment

Symptomatic treatment and supportive therapy as indicated.

SECTION 5: Firefighting measures

The product itself is not combustible. In case of fire and/or explosion do not breathe fumes.

Suitable extinguishing media: Foam, dry extinguishing powder and CO₂.

Special hazards arising from the substance or mixture

No data available.

Special protective equipment for firefighters

In case of fire: Wear self-contained breathing apparatus.

SECTION 6: Accidental release measures

Eliminate sources of ignition. Ensure suitable personal protective equipment (including respiratory protection) during removal or spillage.

Do not empty into drains/surface waters/groundwater.

Soak up with inert absorbent material and dispose of as hazardous waste. Keep in suitable, closed containers for disposal.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Avoid contact with skin, eyes and clothes. Avoid inhalation of vapour or mist. Keep away

form sources of ignition, food and drinks.



Conditions for safe storage, including any incompatibilities

Materials to avoid

Oxidising agent

Strong alkali

Reducing agent

Alcohols

Further information on storage conditions

Store in a cool, well-ventilated place.

Recommended storage temperature 5 - 35 °C.

Protect against : Light and heat.

7.3 Specific end uses

No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

No data available

8.2 Exposure controls

Respirators: Wear suitable respiratory equipment if exposed to level above the occupational exposure limit is likely. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Eye Protection: Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166 (EU).

Skin Protection: Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and



good laboratory practices. Wash and dry hands.

The selected protective gloves have to satisfy the specifications of EU Directive 89/686/EEC and the standard EN 374 derived from it.

Body Protection: Complete suit protecting against chemicals, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

SECTION 9: Physical and chemical properties

Appearance	Pale Yellow Transparent
Odour	Acrylate
pH	Not determined.
Melting point	Not determined.
Initial boiling point	Not determined.
Flash point	Not determined.
Water solubility	Not soluble.
Density	1.0~1.2 g/mL (25 °C)
Viscosity	150 ± 30 cps (25°C, 101.32 kPa)

SECTION 10: Stability and reactivity

10.1 Reactivity

No data available.

10.2 Chemical stability

The product is stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

No data available.

10.4 Conditions to avoid

UV-light, sunlight, elevated temperature.

10.5 Incompatible materials

Strong oxidizing agents, reducing agents, peroxides and radical initiator.

10.6 Hazardous decomposition products



闪铸科技
FLASHFORGE

Oxides of carbon when burned.

SECTION 11: : Toxicological information

Acute toxicity

LD50 acute oral rat: >1500 mg/kg

LD50 acute dermal rat: >1500 mg/kg

Eye irritation

Slightly irritant (rabbit).

Skin sensitisation

May cause sensitization by inhalation and skin contact.

SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity

LC50 acute zebra-fish toxicity: >20 mg/L (96 h)

EC50 acute big water flea toxicity: >300 mg/L (48 h)

EC50 acute little duckweed toxicity: >=200 mg/L (72 h)

12.2 Persistence and degradability

No data available.

12.3 Bioaccumulative potential

Not readily biodegradable (according to OECD criteria)

12.4 Mobility in soil

No data available.

12.5 Results of PBT and vPvB assessment

No data available.

12.6 Other adverse effects

No data available.

SECTION 13: Disposal considerations



Product

Offer surplus and non-recyclable solutions to a licensed disposal company.

Contaminated packaging

Handle contaminated packaging in the same way as the substance itself.

SECTION 14: Transport information

NO hazardous material as defined by the prescriptions. NO specific regulation for transport necessary.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

TSCA Inventory list: All individual components of the product are listed on TSCA

OSHA Hazards: Skin sensitizer/irritant

SARA 302: No chemicals in this material are subject to reporting requirements of SARA Title III, Section 302.

SARA 311/312 Hazard Categories: Acute Health Hazard and Reactive Hazard

SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

California Prop. 65 Components: This product does not contain chemicals at levels greater or equal to 0.1 wt% which are known to the state of California to cause cancer.

Pennsylvania Right to Know Components: No components are subject to Pennsylvania Right to Know Act.

New Jersey Right to Know Components: No components are subject to the New Jersey Right to Know Act.

15.2 Chemical safety assessment

Irritant

SECTION 16: Other information



Full text of H-Statement referred to under Section 2.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H412 Harmful to aquatic life with long lasting effects.

16.2 Further information

The above information describes exclusively the safety requirements of the product and shall be used only as a guide. The information in this document is based on our present-day knowledge and is applicable to the product with regard to appropriate safety precautions. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.